

11353



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D206-642-211
Job Sheet 194210



Part No: D206-642-211

Job Qty: 1 pcs

Part Name: Skidtube LH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 6/7/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV Q SHEET 27 IPP Rev: J 04.08.06 Revised Step 4 per CHG003 KJ/JLM J 04.08.06 IPP Rev: K 07-12-04 ECN 1080p DD verified by: IPP rev L 10.02.02 per IIN rev M EC verified by: JLM IPP REV: M 11.11.17 PER IIN REVO DD VERF; EC IPP Rev: N 12.11.21 ECN12-679 DD verf: JLM IPP Rev: C 14.04.24 ECN14-520 DD verf: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
90	Packaging 1 - Pick Kit	1 pcs	6/7/19		0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	PC NL
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	
						Packaging 1 - 31	
						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
110	Packaging 1-1 - Pick Kit - B4B	1 pcs	6/7/19		0.00 0.00	Packaging 1 - 1 - B4B	
						Packaging 1 - 2 - B4B	
						Packaging 1 - 3 - B4B	

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Container No: S207743

Part: D206-642-211

Job No: 194210

Serial No/Batch: S207743

Revision:

Inspector:

Exp Date:

Instructions:

FAA STC SA00475SE 18/04/17 150276STC SH98 -

				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	DL
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120 QC 4	1 pcs	6/7/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/7/19	0.00 0.00	QC 4 - 68	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	PL
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	

				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/7/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	6/7/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

SEP 16 2019

DAS FG107
70

Part Op 90 - (Pick Kit)

Descriptions: 110 - (Pick Kit)

120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D206-642-211

135 - (Document Control) Photocopy bluefile & type labels per PPP206-642-211 CHG008

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	514148
AN4-6A	Bolt	12 Ea (12 ea)	90-Packaging 1 - Pick Kit	514148
AN4C5A	Bolt	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	514148
AN5-11A	Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	514148
AN5-7A	Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit	514148
AN6-44A	Bolt	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	514148
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	514148
D2652	Bushing	16 pcs (16 ea)	90-Packaging 1 - Pick Kit	514148
D2665-1	Saddle, LH Fwd Aft Out	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	514148
D2666-1	Saddle, LH, Fwd, Aft, In	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	514148
D2712	Set Screw	10 pcs (10 ea)	90-Packaging 1 - Pick Kit	514148
D2884	Saddle Spacer	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	514148
D2885	Saddle Spacer	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	514148
D3413-1	O-Ring	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	514148
MS21042L3	Nut	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	514148
MS21042L4	Nut	12 Ea (12 ea)	90-Packaging 1 - Pick Kit	514148
MS21042L6	Nut	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	514148
NAS1149C0463R Washer		1 Ea (1 ea)	90-Packaging 1 - Pick Kit	514148
NAS1149D0363J Washer		8 Ea (8 ea)	90-Packaging 1 - Pick Kit	514148
NAS1149D0463J Washer		24 Ea (24 ea)	90-Packaging 1 - Pick Kit	514148
NAS1149D0563J Washer		8 Ea (8 ea)	90-Packaging 1 - Pick Kit	514148
NAS1149D0663J Washer		4 Ea (4 ea)	90-Packaging 1 - Pick Kit	514148
D206-642-241	Replacement Skidtube, High Gear with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5192924

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	AN3-41A	8	183	0
	AN4-6A	12	852	0
	AN4C5A	1	60	0
	AN5-11A	4	203	0
	AN5-7A	4	3,104	0
	AN6-44A	2	101	0
	D206-651-041	1	0	0
	D2652	16	241	0
	D2665-1	2	3	0
	D2666-1	2	3	0
	D2712	10	599	0
	D2884	2	21	0
	D2885	2	32	0
	D3413-1	1	23	0
	MS21042L3	8	3,311	0
	MS21042L4	12	3,509	0
	MS21042L6	2	354	0
	NAS1149C0463R	1	319	0
	NAS1149D0363J	8	1,113	0
	NAS1149D0463J	24	5,144	0
110-Packaging 1-1 - Pick Kit - B4B	NAS1149D0563J	8	3,487	0
	NAS1149D0663J	4	1,260	0
	D206-642-241	1	4	0

Part Specifications

Specifications could not be found.

Plex 4/29/19 8:19 AM Dart.Renwick.Jennifer

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -257	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-257	WEARSHOE KIT (REPLACES -247)
	1	1	1	1			D206-631-341	* 206 GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2655-1	SADDLE, FWD OUT, LH
6		1		1			D2655-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2666-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	3	8	8	8			AN5-31A	BOLT
11	10	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	3	8	8	8			NAS1149D0332J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-32A	BOLT
14	4	4	4	4			AN5-31A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0332J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-5A	BOLT
17	24	24	24	24			NAS1149D0332J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D4958-13	WEARSHOE (REPLACES D3535-13 + D3536-13)
23A					1	1	D4956-21	WEARSHOE (REPLACES D3535-21 + D3536-21)
24A					1	1	D4958-33	WEARSHOE (REPLACES D3535-33 + D3536-33)
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-14A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0332J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1148C0493R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: Q

Date: 13.08.12

PAGE 1 OF 1

Description: SKIDTUBE , LH/RH

[illegible]